

**Polishing Jig for F-ST Fiber Optic Connectors**

**1 General**

Assembled Plastic Optical Fibers have to be polished to achieve optimal attenuation values. The fibers are polished until the fiber end face is flush with the assembled connector. A hard and plain support plate (e. g. glass plate), an abrasive and a polishing jig is used for an appropriate fiber end face treatment. The F-ST polishing jig is suitable for F-ST fiber optic connectors based on IEC 61754-22 standard.



Pic. 1 Polishing jig

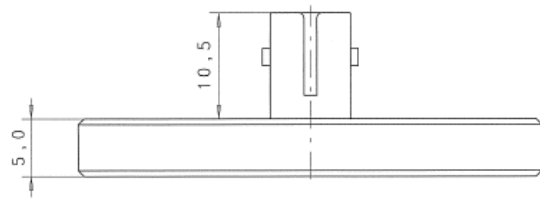
**2 Ordering Information**

Type	Order number
Polishing jig F-ST connectors	910PS0ST00001

**5 Dimensioned drawing**

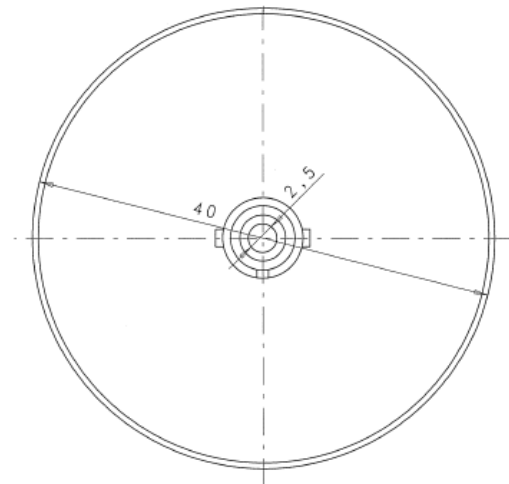
**3 Operating instruction**

Insert the connector fully into the polishing jig. Press the tool on the polish paper (grid P1000) and polish the fiber until the fiber is flush with the connector. Use a hard and plain support plate (e.g. glass plate).



**4 Technical Data**

Material:	Stainless steel
Dimensions:	d = 40mm
Jig height:	5mm
Weight:	49 g



Pic. 2 Drawing

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